MISSION TRAILS REGIONAL OCCUPATIONAL PROGRAM

1. COURSE TITLE: Agricultural Mechanics

Welding Machine Operator

2. CBEDS TITLE: Agriculture: Mechanics and Engineering Technology

3. CBEDS NUMBER: 4030

4. JOB TITLES:

Maintenance Technician	638.281-026
Electronic Helper	829.887-014
Equipment Installer	829.381-022
Metal Fabricator	619.380-022
Machine Operator	619.885-070
Tack Welder	810.884-038
Welder Fitter	819.381-022
Fit Up Man	819.781-010
Hand Flame Cutter	816.884-014
Welder Apprentice	812.884-010
Repair Welder	812.884-022

5. COURSE DESCRIPTION:

Students will learn how to read blueprints, interpret welding symbols, cut metal and weld metal. Welding training is offered in: Shielded Metal Arc Welding (Stick), Mig, TIG, and Oxy/Gas. Metal cutting training includes Oxy/Gas and Plasma Arc cutting.

810.782-026

6. HOURS: 180

7. PREREQUISITES:

8. REVISION DATE: January 13, 2009

9. COURSE OUTLINE:

a. CONTENT AREA SKILLS:

Instruction will include:	Student will be able to:	CL	CC	CP
Some of these issues are learned concurrently along with technical skill subject areas.	 Identify safety hazards Properly use firefighting equipment Identify class of fire and types of fire extinguishers Practice basic shop safety Practice welding, power tool and hand tool safety Describe safety lock down procedures used in industry Use the materials Safety Data Sheets (MSDS) Use personal protective equipment and clothing. 	5		
2. Measure & Layout	 Read a ruler to the 1/16th of an inch Use a decimal equivalency table Identify various measuring and layout tools Interpret the meaning of the different lines in a simple working drawing Make a simple scale drawing to determine material requirements joint angles and length of diagonals for a proposed project Use dividers and calipers Measure sheet metal using a standard wire gauge Measure an angle using a protractor Use bluing to mark sheet metal Use chalk and scribe to mark sheet metal for cutting Interpret blueprint symbols, cutting planes and views 	10		
3. Perform metal work	 Identify metal working hand tools Cut metal using the hacksaw, cold chisel and file Bend sheet metal using a hand brake Bend steel cold Heat and bend steel Shape metal using power grinding equipment Drill holes using the drill press and hand drill Cut metal using the metal cutting band saw Cut sheet metal with the tin snips 	10		

	Cut metal using the iron workerHeat-treat metal		
4. Metallurgy	 Identify types of welding joints List steel shapes available in the metal industry Read a pipe schedule Use warpage control techniques in welding List five welding processes Know changes in the steel when heated and cooled 	10	
5.Paint	 Use sand blasting equipment to remove paint and rust Clean and prepare weld joints for painting Apply primer and paint by hand Spray paint with a spray gun 	10	
Welding Processes			
Oxyacetylene Welding	 Setup oxy-acetylene welding equipment Light and adjust the flame to Neutral flame Weld steel in the flat, vertical, horizontal and overhead position Braze weld mild steel Apply hard facing material to thin metals Braze weld cast iron 	30	
2. Oxyacetylene Cutting	 Setup oxy-acetylene cutting equipment Cut metals using the Oxyacetylene cutting equipment Make straight cuts on steel Make bevel cuts on plate steel Cut holes on steel Cut and notch steel for assembly by welding 	15	
3. Shielded Metal Arc Welding (SMAW)	 Setup MSAW welding machine for welding Know arc-welding safety Weld in the flat, horizontal, vertical positions Weld corner, Butt, Lap, Tee and Edge Joints Know welding rod classifications Use hard face welding rods Weld stainless steel Weld cast iron Weld standing on a ladder Weld in the overhead position 	35	
4. Gas Metal Arc (MIG)	 Setup MIG Welding equipment Adjust the machine for welding Weld stainless steel 	20	

	 Weld in the flat horizontal, vertical positions Perform out of position welding 		
5. Gas Tungsten Arc Welding (TIG)	 Setup TIG welding equipment Adjust the machine for welding Weld steel Weld stainless steel Welding aluminum 	25	
6. Plasma Cutting	 Setup Plasma Cutting equipment for operation Adjust equipment for cutting Cut mild steel Cut aluminum Cut copper 	5	
7. Carbon Arc Cutting	 Setup Carbon Arc equipment Adjust welding machine for Carbon Arc Remove welds Gut grooves on steel Cut steel 	5	

9. COURSE OUTLINE:

b.) CAREER PERFORMANCE STANDARDS

- i. EXPECTED STUDENT OUTCOMES
- ii. HOURS OF INSTRUCTION

CAREER PERFORMANCE STANDARDS	EXPECTED STUDENT OUTCOMES	HOURS
Instruction will include:	Student will be able to:	
 Personal Skills Classroom policies & procedures Ethics 	1. Understand how personal skill development, including positive attitude, honesty, self-confidence, time management, & other positive traits affect employability.	Integrated in content area skills
 → Work → Business Sexual harassment laws Personal skills, including positive attitude, self-confident, honesty, perseverance & self-discipline Professional appearance Time management Lifelong learning 	 Demonstrate and understand classroom policies & procedures Define work and business ethics & demonstrate the importance of ethical standards & social responsibilities in the business environment. Discuss the laws applicable to sexual harassment & discuss tactics for handling harassment situations. Demonstrate personal skills in class and/or business environment: → Positive attitude → Self-confidence → Honesty → Perseverance → Self-discipline Demonstrate and model personal hygiene and acceptable professional attire Prioritize tasks and meet deadlines Explain the importance of lifelong learning 	
 Interpersonal Skills Group dynamics Conflict resolution and negotiation Team work Etiquette across gender and cultural groups 	 Understand principles of effective interpersonal skills, including group dynamics, conflict resolution, and negotiation. Identify and explain the key concepts of group dynamics Discuss and demonstrate the dynamics of conflict resolution and negotiation, and their importance within the business environment Demonstrate effective teamwork, share responsibilities, accept supervision and assume leadership roles Demonstrate cooperative working relationships and proper etiquette across gender and cultural groups 	Integrated in content area skills

3.	Thinking and Problem-Solving Skills Critical and creative thinking skills Logical reasoning and problem-solving skills Numerical estimation, measurement, and calculation Identify, locate, and organize needed information and propose, evaluate, and select alternative solutions	3.	Understand the importance of critical thinking and problem-solving skills in the workplace. Apply critical and creative thinking skills in a work environment and implement a plan of improvement as needed Demonstrate logical reasoning and problem solving skills in a work environment Apply numerical estimation, measurement and calculation skills to business applications including the following: Whole number math Decimals & fractions Counting & monetary functions Use of tables & graphs Recognize problem situations; identify, locate and organize needed information, and propose, evaluate and select from alternate solutions	Integrated in content area skills
4.	Written communications Verbal and Nonverbal communications Active and effective listening Proper etiquette in business communications Writing and editing skills Use of reference material and handbooks Oral presentations	4.	Understand principles of effective communication. Read and implement written instructions, technical manuals, written communication, and reference books Present a positive image of verbal and nonverbal communication through use of appropriate methods Demonstrate active and effective listening skills through verbal, nonverbal and written feedback Demonstrate proper etiquette in business communications, including an awareness of requisite for international communications (languages, customs, and time zones) Demonstrate the following writing and editing skills: — Use correct grammar, punctuation, capitalization, vocabulary and spelling — Write, proofread and edit — Select and use appropriate forms of communication Exhibit a proficiency in the use of reference materials such as dictionary, thesaurus, telephone directory, almanac, zip code directory, and office handbooks	Integrated in content area skills
5.	Occupational Safety Good safety practices	5.	 Understand occupational safety issues, including avoidance of physical hazards Model and implement good safety practices including: → Avoidance and reporting of physical hazards in the work environment → Safe operation of equipment → Proper handling of hazardous materials 	Integrated in content area skills

 Expand awareness of career opportunities Set employment goals and objectives Aptitudes, personal characteristics and interests Develop portfolio to C-TAP standards Develop interviewing techniques 	 6. Understand career paths and strategies for obtaining employment. ■ Explore career opportunities and develop a career plan Identify steps for setting goals and writing personal goals and objectives ■ Examine aptitudes related to career options; relate personal characteristics and interests to educational and occupational opportunities ■ Develop a portfolio to include the following: → Letter of Introduction → Cover letter → Resume → Thank you letter → Job application → Licenses, Certificates and Awards → Transcripts → Letters of Recommendation → Work Samples 	Integrated in content area skills
 7. Technology Literacy Apply Industry specific technology Use Industry specific software Demonstrate Keyboarding Accessing information Lifelong enhancement of technology skills 	 7. Understand and adapt to changing technology. Identify and demonstrate use of appropriate technology Identify and use industry specific software Demonstrate proficiency in alphanumeric keyboarding Input and retrieve information Understand the importance of lifelong learning in adapting to changing technology 	Integrated in content area skills

ADDITIONAL RECOMMENDED / OPTIONAL ITEMS

a. ARTICULATION: YES (HARTNELL COLLEGE)

b. VOCATIONAL CREDIT: 10 Credits

c. ACADEMIC CREDIT: Vocational Credits/Elective Credits

d. INSTRUCTIONAL STRATEGIES: Lecture, Demonstration, Hands-on Application, Group Work, Community Classroom

e. INSTRUCTIONAL MATERIALS: Basic Hand Tools, Technical Manuals, Diagnostic Tools,

Multi-media, Live Demonstration of Tractors, Text Book

(English & Spanish), Video Tapes, Computer welding software, Mig, Tig, Smaw, Oxy/gas, Spot Welding machines,

Plasma and Oxy/Gas cutting equipment and other iron

working equipment.

f. CERTIFICATES: Available upon completion of course or completion of a semester.